















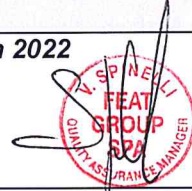


	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>				QTR. No.: <b>01/2022</b>
					Rev. No.: <b>0</b>
<b>Manufacturer name/address/ Web page:</b>	<b>FEAT GROUP spa</b> <b>Via G.Parini, 14 - 23862 Cesana Brianza (Lc)</b> <b>Tel.031-6591 – Fax 031-659219</b> <b>e-mail vittorio.spinelli@featgroup.com website www.featgroup.com</b>				
<b>Reference standard</b>	<b>NORSOK M-650 last edition</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A 182 F51/F60 – MDS D44, rev.6</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS 01/2022</b>				Rev. No.: <b>0</b>
<b>Products and manufacturing process(es):</b>	<b>Forgings in closed die</b> <b>Bodies, bonnets and valves components</b> <b>Forging according customer drawing up to 97 mm and 106 Kg</b>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Sorbit Srl</b> Heat treatment (Furnace n.10/2) <b>Sidertest Srl</b> Tests laboratory <b>Sigmatre Lab Srl</b> Tests laboratory				
<b>Other information:</b>	No new tests performed				
<b>Qualification expires:</b>	<b>Five (5) years 22 March 2027</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forgings in closed die	TR01/2012	89	97 max	53	106
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date: 23 March 2022</b> D. Tapparello  		<b>Checked by/Date: 23 March 2022</b> V. Spinelli  		
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
<b>Qualified/Accepted by (company name /address):</b>			<b>Signature/Date: 23 March 2022</b>		
 kiwa qualified NORSOK M-650					

	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>				QTR. No.: <b>02/2022</b>
					Rev. No.: <b>0</b>
<b>Manufacturer name/address/ Web page:</b>	<b>FEAT GROUP spa</b> <b>Via G.Parini, 14 - 23862 Cesana Brianza (Lc)</b> <b>Tel.031-6591 – Fax 031-659219</b> <b>e-mail vittorio.spinelli@featgroup.com website www.featgroup.com</b>				
<b>Reference standard</b>	<b>NORSOK M-650 last edition</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A 182 F53 – MDS D54, rev. 6</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS 02/2022</b>				Rev. No.: <b>0</b>
<b>Products and manufacturing process(es):</b>	<b>Forgings in closed die</b> <b>Bodies, bonnets and valves components</b> <b>Forging according customer drawing up to 97 mm and 106 Kg</b>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Sorbit Srl</b> Heat treatment (Furnace n.10/2) <b>Sidertest Srl</b> Tests laboratory <b>Sigmatre Lab Srl</b> Tests laboratory				
<b>Other information:</b>	<b>No new tests performed</b>				
<b>Qualification expires:</b>	<b>Five (5) years 22 March 2027</b>				
<b>Tested and qualified thickness and weight</b>					
<b>Products and manufacturing process(es):</b>	<b>Test record No.</b>	<b>Tested thickness mm</b>	<b>Qualified thickness mm</b>	<b>Test piece weight kg</b>	<b>Qualified weight kg</b>
Forgings in closed die	TR02/2012	89	89 max	53	106
<b>Qualification/acceptance signatures</b>					
<b>Manufacturer:</b>	<b>Prepared by/Date: 23 March 2022</b> <b>D. Tapparello</b>  		<b>Checked by/Date: 23 March 2022</b> <b>V. Spinelli</b>  		
<p>The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials.          This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</p>					
<b>Qualified/Accepted by (company name /address):</b> 			<b>Signature/Date: 23 March 2022</b> 		

	<b>QTR</b> <b>Qualification Test Record</b> <b>NORSOK M-650</b>				QTR. No.: <b>03/2022</b>
					Rev. No.: <b>0</b>
<b>Manufacturer name/address/ Web page:</b>	<b>FEAT GROUP spa</b> <b>Via G.Parini, 14 - 23862 Cesana Brianza (Lc)</b> <b>Tel.031-6591 – Fax 031-659219</b> <b>e-mail vittorio.spinelli@featgroup.com website www.featgroup.com</b>				
<b>Reference standard</b>	<b>NORSOK M-650 last edition</b>				
<b>Material designation and MDS No.:</b>	<b>ASTM A 182 F55 – MDS D54, rev. 6</b>				
<b>Manufacturing Summary doc. No.:</b>	<b>MS 03/2022</b>				Rev. No.: <b>0</b>
<b>Products and manufacturing process(es):</b>	<b>Forgings in closed die</b> <b>Bodies, bonnets and valves components</b> <b>Forging according customer drawing up to 97 mm and 106 Kg</b>				
<b>Mandatory conditions and sub-contractors:</b>	<b>Sorbit Srl</b> Heat treatment (Furnace n.10/2) <b>Sidertest Srl</b> Tests laboratory <b>Sigmatre Lab Srl</b> Tests laboratory				
<b>Other information:</b>	<b>No new tests performed</b>				
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Forgings in closed die	TR03/2012	89	89 max	53	106
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<b>Manufacturer:</b>	<b>Prepared by/Date: 23 March 2022</b> <b>D. Tapparello</b>  		<b>Checked by/Date: 23 March 2022</b> <b>V. Spinelli</b>  		
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<b>Qualified/Accepted by (company name /address):</b> 			<b>Signature/Date: 23 march 2022</b> 